	Government I Session	Polytechnic,Sonepur on: 2023-24		
Discipline:Metallurgical Engineering	Semester:6 <sup>th</sup>	NameoftheTeachingFaculty: Deepika Naik		
Subject:Industrial Metallurgy (TH-03)	No. of days/per week class allotted:5	Semester from Date: 16. 01. 2024 to Date: 26.04.2024  No. of weeks: 15		
Week	Class No.		Lecture Topics	
1	2	Chapter -1: Classification of Welding process	Introduction welding process Classification of different	
	3 4 5		welding process -do- Pressure welding process Non- pressure welding	
2	6 7 8 9	Chapter-2: Gas welding	process Different types of flame in gas welding Gas welding equipment's -do- Advantages and	
3	10	Chapter-3: Arc welding	Disadvantages of gas welding Application of gas welding Metallic arc welding process	
	12 13 14 15		Submerged arc welding process -do- TIG welding process	
4	16 17	Chapter-4:Thermit Welding	MIG welding process  Principle of thermit welding  Advantages of Thermit  welding and Disadvantages  of thermit welding	
	18 19 20	Chapter-5: Resistance Welding	Principle of resistance welding Type of resistance welding -do-	
5	21 22	Chapter-6: Welding of steel C.I and Cu. alloys	Precaution required for welding of steel  Joint design and techniques	
	23		Describe the welding of copper and its alloys	
	24	Chapter-7: Metallurgy of welding	Temperature distribution in welding of steel	
6	26		-do- Structural changes in weld metal	
	27		-do-	

	28		Weldability
	29		Welding defects
	30		Methods for testing welding joint
7	31	Chapter-8:Brazing and soldering	Principle of Brazing and procedure
	32	Soldering	Various Brazing method
	33		-do-
			Soldering steps
	34		Various types of solders
	35		Introduction of Powder
8	36	Chapter-9:Scope of	Metallurgy
	37	Powder Metallurgy	Define the Historical development of Powder Metallurgy
	38		Advantages and Disadvantages of P/M
	39		Application of P/M
	40		Primary and secondary characteristics of P/M
9	41	Chapter- 10:Method of	Different methods of powder production
	42	Powder Production	-do-
	43		Method for mechanical, physical ,chemical and electro chemical process
	44		-do-
	45		-do-
10	46		Significance and different methods of conditioning
	47		-do-
	48	Chapter-11:Compaction of metal Powders	Die- compaction techniques
	49 50		Isostatic processing M/P
	30		Advantages limitation application
	51		-do-
11	52		Outline on continuous compaction
	52	Chapter-12: Sintering of	Introduction Sintering
	53	metal powder	Explain its various stages
	55	mean powder	-do-
12	56		Describe mechanism of sintering process
	57		-do-
	58		Process variables and furnaces used for sintering
	50		-do-
	59		uo-

	60		Liquid phase sintering
13	61	Chapter-13:Flow sheets of production	Describe the production of flow sheets
	62		Porous bearing and Sintered friction material
	63		Sintered carbides
	64		-do- Magnetic materials &
	65		Cermets
14	66		-do- Dispersion Strengthened
	67		materials -do-
	68		Revision class-1
	69 70		Revision class-2 Class test-1
15	71 72		Class test-2
	73		Class test-3 Important Question
	74		Discussion
	75		Important Question Discussion

Prepared By
(D. Naik, Lect. Metallurgy)

Metallurgical Engg.

Andrews